FEATURES

- Soft Start
- Output Trim
- 1500VDC Isolation
- Six-Sided Shielding
- Efficiency up to 89%
- Single & Dual Outputs
- Remote On/Off Control
- MTBF > 1,000,000 Hours
- Low Profile: 0.37" (9.3mm)
- CSA60950-1 Safety Approval
- 2:1 Wide Input Voltage Range
- Complies with EN55022 Class A
- Short Circuit, Over Voltage, and Over Temperature Protected

RoHS compliant

DESCRIPTION

The MM series power modules are low-profile dc/dc converters that offer up to 30 watts of output power in a 2 x 1.6 x 0.37 inch package. These converters operate over input voltage ranges of 9-18VDC, 18-36VDC, and 36-75VDC. This series also provides regulated single and dual output voltages of 3.3, 5, 12, 15, ±12 and ±15VDC. Other features include remote on/off control, output trim function, six-sided shielding, and efficiencies up to 89%. All models are over voltage, over temperature and short circuit protected. The EN55022 Class A conducted noise compliance minimizes design time, cost, and eliminates the need for external filter components. These converters are best suited for data communication equipment, mobile battery driven equipment, distributed power systems, telecommunications equipment, mixed analog/digital subsystems, process/machine control equipment, computer peripheral systems, and industrial robot systems.

SPECIFICATIONS: *MM Series*

All specifications are based on 25°C, Nominal Input Voltage, and Maximum Output Current unless otherwise noted.
We reserve the right to change specifications based on technological advances.

SPECIFICATION	TEST CONDITIONS	Min	Nom	Max	Unit
INPUT (V_{in})					
Input Voltage Range	12V nominal input models	9	12	18	VDC
	24V nominal input models	18	24	36	VDC
	48V nominal input models	36	48	75	VDC
Start Voltage	12V nominal input models	8.6	8.8	9	VDC
	24V nominal input models	17	17.5	18	VDC
	48V nominal input models	34	35	36	VDC
Under Voltage Shutdown	12V nominal input models	8.1	8.3	8.5	VDC
	24V nominal input models	16	16.5	17	VDC
	48V nominal input models	32	33	34	VDC
Reverse Polarity Input Current	All models			2	A
Short Circuit Input Power				4500	mW
Input Surge Voltage	12V nominal input models	-0.7		25	VDC
	24V nominal input models	-0.7		50	VDC
	48V nominal input models	-0.7		100	VDC
Input Filter		Pi Filter			
OUTPUT (V_o)					
Output Voltage Range		See Rating Chart			
Output Voltage Accuracy			±0.5	±1.0	%
Output Voltage Balance	Dual Output, Balanced Loads		±0.5	±2.0	%
Output Trim			±10		%
Load Regulation	Io = 10% to 100%		±0.1	±0.5	%
Line Regulation	Vin = min. to max.		±0.1	±0.3	%
Output Power				30	W
Output Current Range		See Rating Chart			
Ripple & Noise (20MHz)			55	80	mV_{pk-pk}
Ripple & Noise (20MHz)	Over Line, Over Load, and Over Temperature			100	mV_{pk-pk}
Ripple & Noise (20MHz)				10	mVrms
Transient Recovery Time	25% load step change		150	300	µs
Transient Response Deviation			±2	±4	%
REMOTE ON/OFF					
Supply On		2.5 to 100VDC or Open Circuit			
Supply Off		-1		1	VDC
Standby Input Current			2	5	mA
Control Input Current (On)	Vin – RC = 5.0V			5	µA
Control Input Current (Off)	Vin – RC = 0V			-100	µA
Control Common		Referenced to negative input			

SPECIFICATION	TEST CONDITIONS	Min	Nom	Max	Unit
PROTECTION					
Over Power Protection		110		160	%
Short Circuit Protection		Continuous			
Input Fuse Recommendation	12V nominal input models	6000mA slow-blow type			
	24V nominal input models	3000mA slow-blow type			
	48V nominal input models	1500mA slow-blow type			
GENERAL					
Efficiency		See Rating Chart			
Switching Frequency		290	330	360	KHz
Isolation Voltage Rated	60 seconds	1500			VDC
Isolation Voltage Test	Flash Test for 1 second	1650			VDC
Isolation Resistance	500VDC	1000			MΩ
Isolation Capacitance	100KHz, 1V		1200	1500	pF
Internal Power Dissipation				5,500	mW
Max. Capacitive Load		See Rating Chart			
ENVIRONMENTAL					
Operating Temperature (Ambient)		-40		+50	°C
Operating Temperature (Case)		-40		+105	°C
Storage Temperature		-50		+125	°C
Over Temperature Protection	Case Temperature, automatic	107	112	117	°C
Lead Temperature	1.5mm from case for 10 seconds			260	°C
Humidity				95	%
Cooling		Free air convection			
RFI		Six-sided shielding, metal case			
Temperature Coefficient			±0.01	±0.02	%/°C
MTBF	MIL-HDBK-217F @ 25°C, Ground Benign	1000			Khours
Conducted EMI		EN55022 Class A			
PHYSICAL					
Weight		48 grams (heatsink 2g)			
Dimensions (L x W x H)		2.0 x 1.6 x 0.37 inches 50.8 x 40.6 x 9.3 mm			
Case Material		Metal with non-conductive baseplate			
Flammability		UL94V-0			
Heatsink material		Aluminum			
Heatsink finish		Anodic treatment (black)			

OUTPUT VOLTAGE / CURRENT RATING CHART

SINGLE OUTPUT MODELS

Model Number	Input Voltage	Output Voltage	Output Current		Input Current		Reflected Ripple Current	Efficiency (Typ)	Over Voltage Protection	Maximum Capacitive Load
			Min	Max	No Load	Max Load				
MM12S3.3-5500	12 VDC (9 ~ 18 VDC)	3.3 VDC	400 mA	5500 mA	40 mA	1867 mA	100 mA	81%	3.9 VDC	470 µF
MM12S5-5000		5 VDC	350 mA	5000 mA		2480 mA		84%	6.8 VDC	470 µF
MM12S12-2500		12 VDC	166 mA	2500 mA		2841 mA		88%	15 VDC	470 µF
MM12S15-2000		15 VDC	133 mA	2000 mA		2841 mA		88%	18 VDC	470 µF
MM24S3.3-5500	24 VDC (18 ~ 36 VDC)	3.3 VDC	300 mA	5500 mA	20 mA	922 mA	50 mA	82%	3.9 VDC	470 µF
MM24S5-5000		5 VDC	300 mA	5000 mA		1225 mA		85%	6.8 VDC	470 µF
MM24S12-2500		12 VDC	300 mA	2500 mA		1404 mA		89%	15 VDC	470 µF
MM24S15-2000		15 VDC	125 mA	2000 mA		1404 mA		89%	18 VDC	470 µF
MM48S3.3-5500	48 VDC (36 ~ 75 VDC)	3.3 VDC	300 mA	5500 mA	10 mA	461 mA	25 mA	82%	3.9 VDC	470 µF
MM48S5-5000		5 VDC	300 mA	5000 mA		613 mA		85%	6.8 VDC	470 µF
MM48S12-2500		12 VDC	300 mA	2500 mA		702 mA		89%	15 VDC	470 µF
MM48S15-2000		15 VDC	125 mA	2000 mA		702 mA		89%	18 VDC	470 µF

DUAL OUTPUT MODELS

Model Number	Input Voltage	Output Voltage	Output Current		Input Current		Reflected Ripple Current	Efficiency (Typ)	Over Voltage Protection	Maximum Capacitive Load
			Min	Max	No Load	Max Load				
MM12D12-1250	12 VDC (9 ~ 18 VDC)	±12 VDC	±83	±1250	40mA	2841 mA	100mA	88%	±15 VDC	220 µF #
MM12D15-1000		±15 VDC	±65	±1000	40mA	2841 mA		88%	±18 VDC	220 µF #
MM24D12-1250	24 VDC (18 ~ 36 VDC)	±12 VDC	±83	±1250	20mA	1404 mA	50mA	89%	±15 VDC	220 µF #
MM24D15-1000		±15 VDC	±65	±1000	20mA	1404 mA		89%	±18 VDC	220 µF #
MM48D12-1250	48 VDC (36 ~ 75 VDC)	±12 VDC	±83	±1250	10mA	702 mA	25mA	89%	±15 VDC	220 µF #
MM48D15-1000		±15 VDC	±65	±1000	10mA	702 mA		89%	±18 VDC	220 µF #

 # For each output

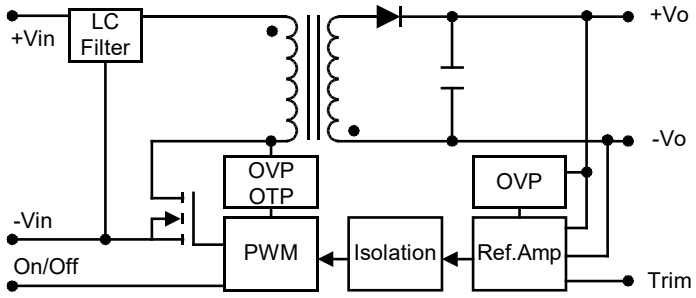
NOTES

1. Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
2. The MM series requires a minimum output loading to maintain specified regulations. Operation under no-load conditions will not damage these devices, however they may not meet all listed specifications.
3. All DC/DC converters should be externally fused at the front end for protection.
4. Other input and output voltages may be available, please contact factory.
5. Heat-sink is optional, please consult factory for ordering details.

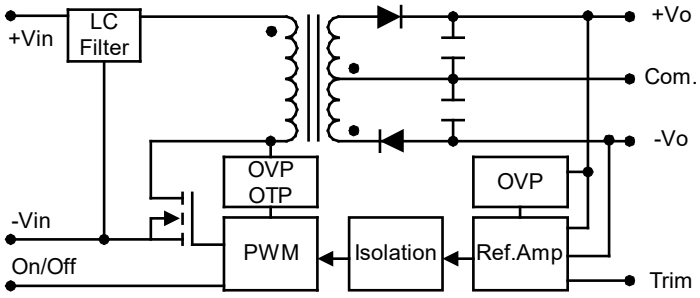
Due to advances in technology, specifications subject to change without notice.

BLOCK DIAGRAMS

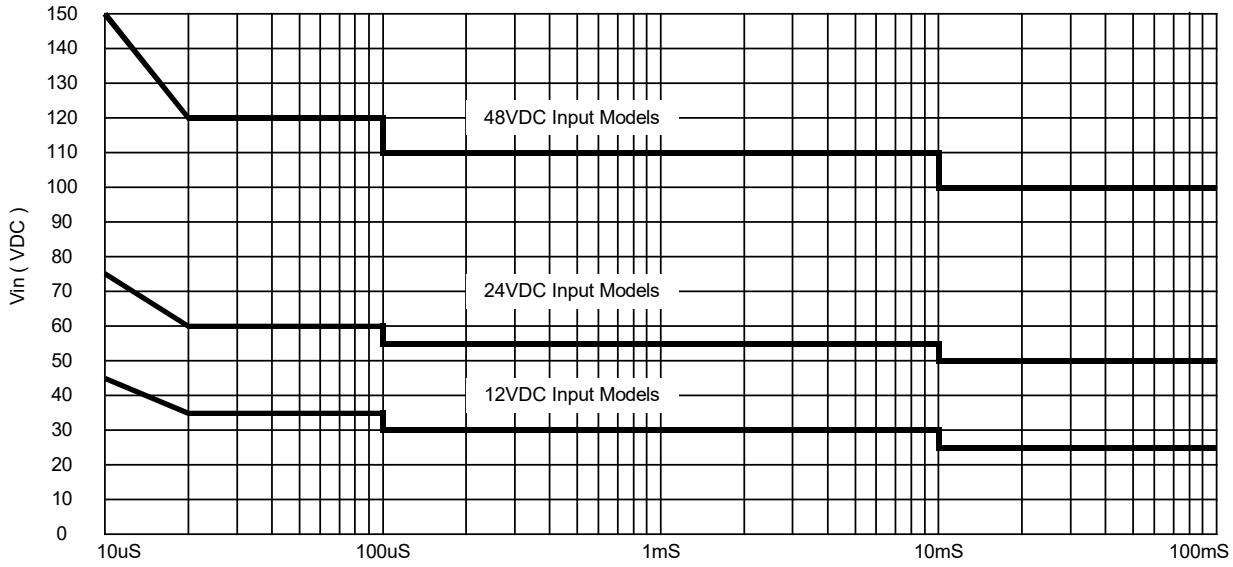
Single Output



Dual Output

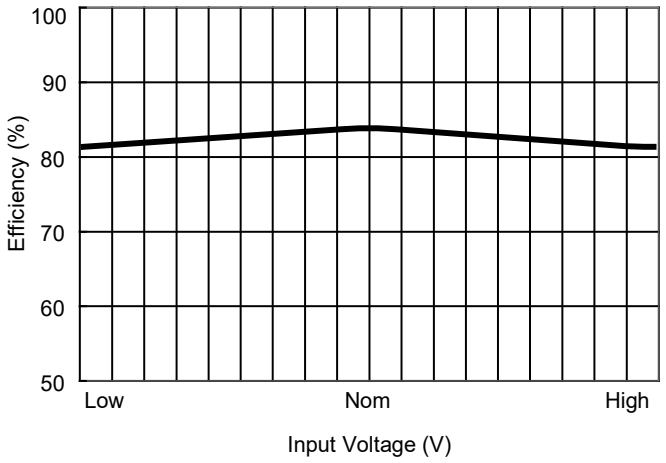


INPUT VOLTAGE TRANSIENT RATING

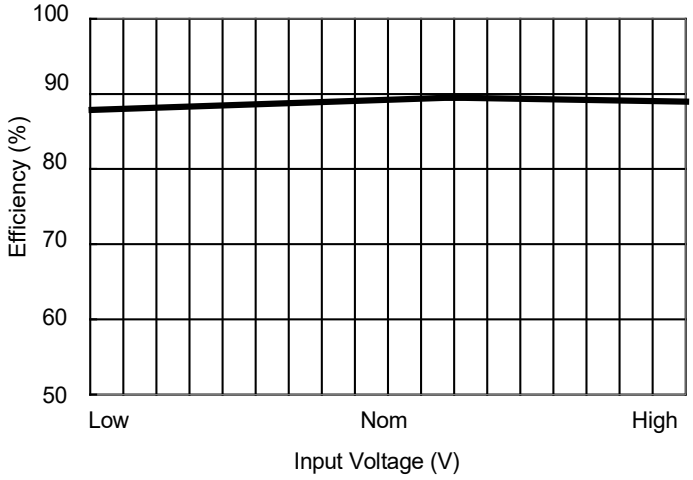


DERATING CURVES & EFFICIENCY GRAPHS

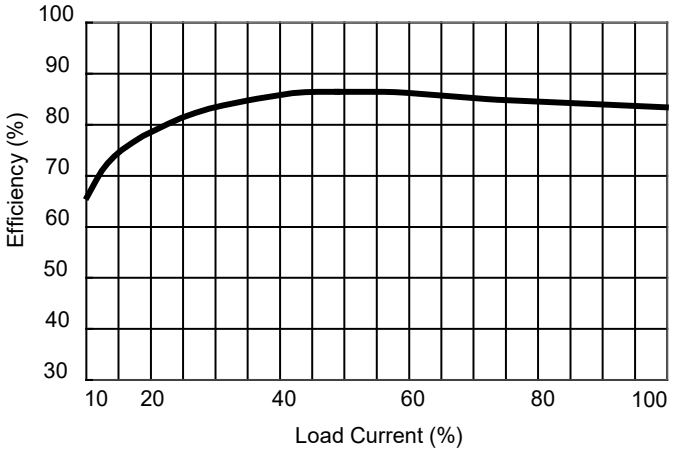
Efficiency vs Input Voltage (Single Output)



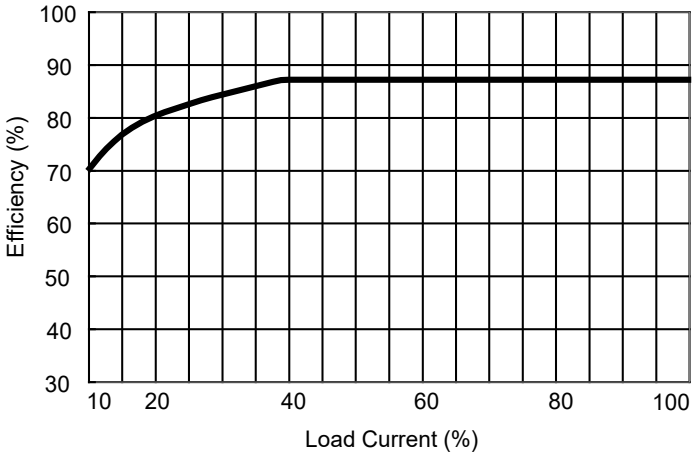
Efficiency vs Input Voltage (Dual Output)



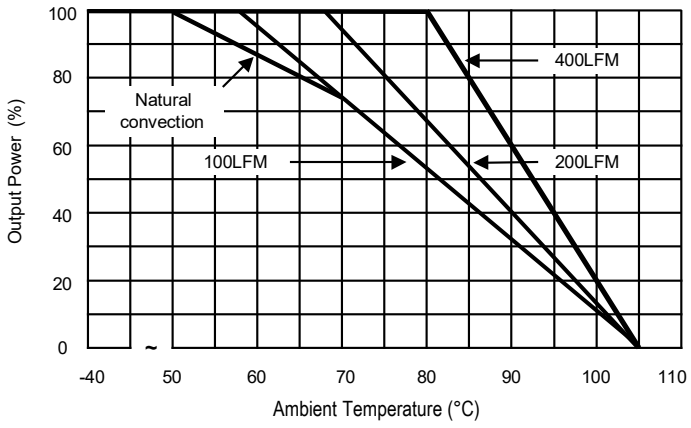
Efficiency vs Output Load (Single Output)



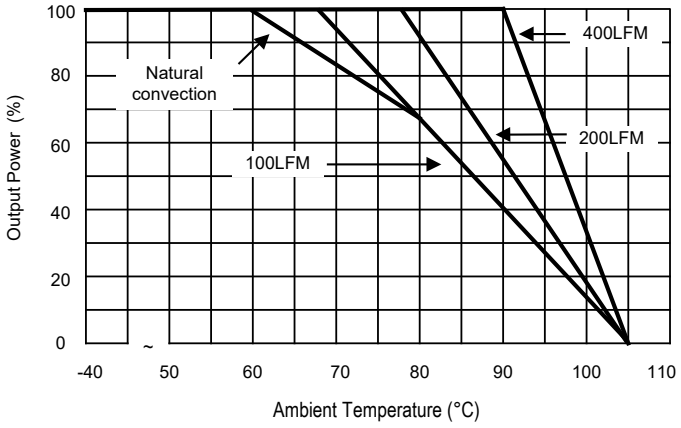
Efficiency vs Output Load (Dual Output)



Derating Curve without Heatsink



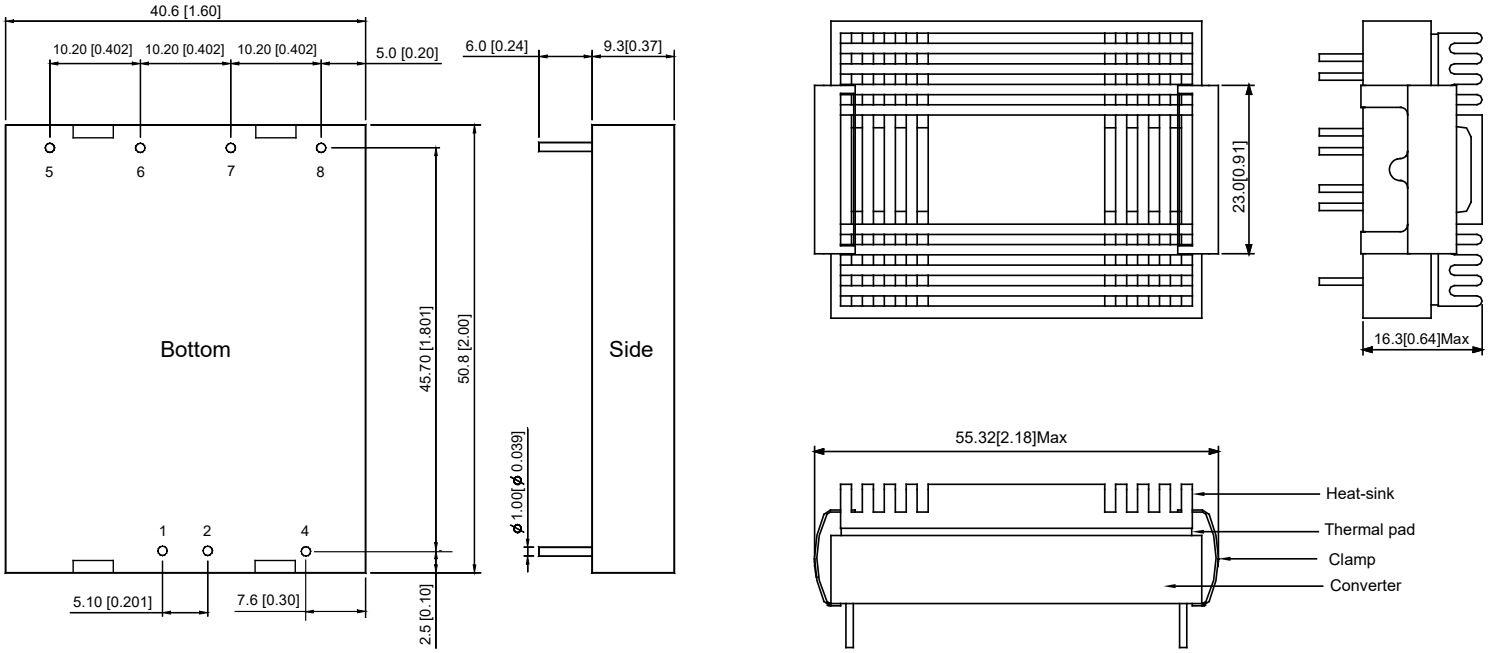
Derating Curve with Heatsink



MECHANICAL DRAWINGS

Standard **With Heatsink**

Unit: mm [inches]



1. Tolerance: X.X±0.25 [X.XX±0.01]
   X.XX±0.13 [X.XXX±0.005]
2. Pin: ±0.05 [±0.002]

PIN CONNECTIONS		
PIN	**SINGLE OUTPUT**	**DUAL OUTPUT**
1	+Vin	+Vin
2	-Vin	-Vin
4	Remote ON/OFF	Remote ON/OFF
5	No Pin	+Vout
6	+Vout	Common
7	-Vout	-Vout
8	Trim	Trim

Advantages of adding a Heatsink:

1. To help heat dissipation and increase the stability and reliability of the DC/DC converter at high operating temperature
2. To upgrade the operating temperature of the DC/DC converter. Please refer to the Derating Curve.

The MM Series converter is encapsulated in a low thermal resistance molding compound that has excellent resistance/electrical characteristics over a wide temperature range or in high humidity environments.

The encapsulant and unit case are both rated to UL 94V-0 flammability specifications. Leads are tin plated for improved solderability.

DESIGN & FEATURE CONSIDERATONS

Remote On/Off

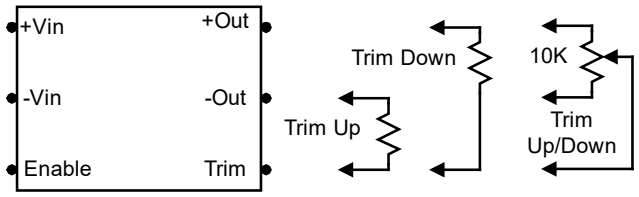
Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and turns the module off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent.

A logic low is -1V to 1.0V.
A logic high is 2.5V to 100V.

The maximum sink current at the on/off terminal (pin 4) during a logic low is -100µA. The maximum allowable leakage current of the switch at the on/off terminal (pin 4) during a logic high (2.5 to 100V) is 5µA.

Output Voltage Trim

Output voltage trim allows the user to increase or decrease the output voltage set point of a module. The output voltage can be adjusted by placing an external resistor (R) between the Trim and +Vout or –Vout terminals. By adjusting R, the output voltage can be changed by ±10% of the nominal output voltage.



A 10K, 1 or 10 turn trimpot is usually specified for continuous trimming. Trim pin may be safely left floating if it is not being used. Connecting the external resistor (R_{up}) between the Trim and –Vout pins increases the output voltage to set the point as defined in the following equation:

$$R_{up} = \frac{(33 \times Vout) - (30 \times Vadj)}{Vadj - Vout}$$

Connecting the external resistor (R_{down}) between the Trim and +Vout pins decreases the output voltage set point as defined in the following equation:

$$R_{down} = \frac{(36.667 \times Vadj) - (33 \times Vout)}{Vout - Vadj}$$

Vout:	Nominal Output Voltage
Vadj:	Adjusted Output Voltage
Units	VDC / KΩ

Over Current Protection

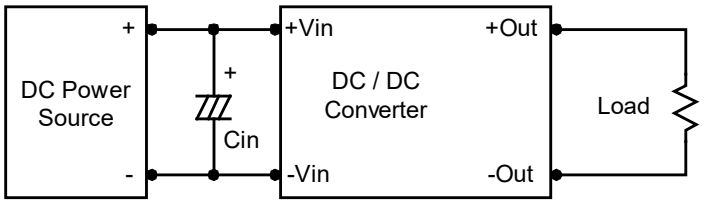
To provide protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure current limiting for an unlimited duration. At the point of current-limit inception, the unit shifts from voltage control to current control. The unit operates normally once the output current is brought back into its specified range.

Over Voltage Protection

The output over voltage clamp consists of control circuitry that is dependent on the primary regulation loop that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of an output over voltage. The OVP level can be found in the protection specifications.

Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. A capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100KHz) capacitor of a 33µF for the 12V input models and a 10µF for the 24V and 48V input models.



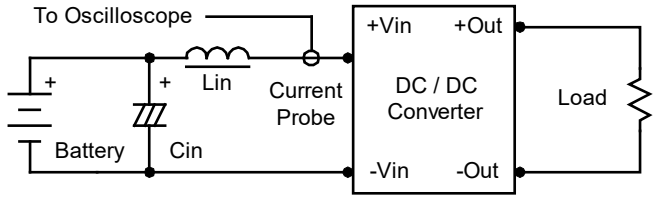
Maximum Capacitive Load

The MM Series has a limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. For optimum performance we recommend 330µF maximum capacitive load for 12V and 15V outputs and 10,000µF capacitive load for 3.3V and 5V outputs. The maximum capacitance can be found in the Output Voltage / Current Rating Chart.

TEST CONFIGURATIONS

Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with an inductor Lin (4.7µH) and Cin (220µF, ESR < 1.0Ω at 100KHz) to simulate source impedance.



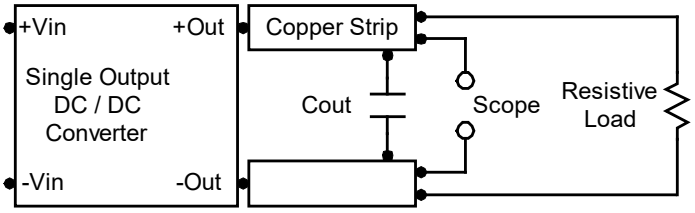
Capacitor Cin offsets possible battery impedance.

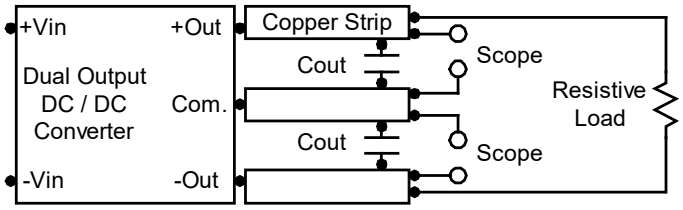
Current ripple is measured at the input terminals of the module. Measurement bandwidth is 0 ~ 500KHz.

Peak-to-Peak Output Noise Measurement Test

Use a Cout 1.0µF ceramic capacitor.

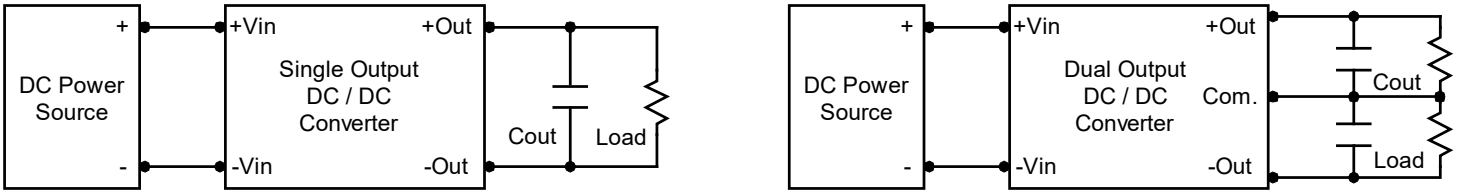
Scope measurement should be made by using a BNC socket; measurement bandwidth is 0 ~ 20MHz. Position the load between 50mm and 75mm from the DC/DC Converter.





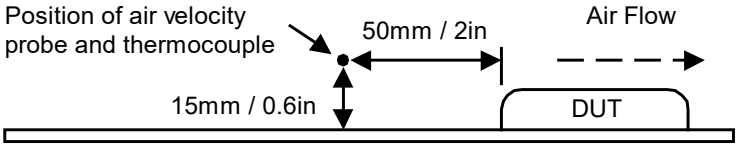
Output Ripple Reduction

A good quality low ESR capacitor placed as close as possible across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 4.7µF capacitors at the output.



Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module, and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C. The derating curves are determined from measurements obtained in an experimental apparatus.



COMPANY INFORMATION:

Wall Industries, Inc. has created custom and modified units for over 50 years. Our in-house research and development engineers will provide a solution that exceeds your performance requirements on-time and on budget. Our ISO9001: 2015 certification is just one example of our commitment to producing a high quality, well-documented product for our customers.

Our past projects demonstrate our commitment to you, our customer. Wall Industries, Inc. has a reputation for working closely with its customers to ensure each solution meets or exceeds form, fit and function requirements. We will continue to provide ongoing support for your project above and beyond the design and production phases. Give us a call today to discuss your future projects.

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